

Work Order ID 161839-1

161839

Page 1

Monday, May 29, 2017 6:37:51 AM

Item ID: D350-607-511

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017 Start Qty: 6.00

6

Cust Item ID:

Required Date: 6/1/2017 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: MGS

Date: 17/05/30 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DAS

D350-607-43

CE

03
9-89
17-6-13

MAY 30 2017

6
9-89

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-607-511 CHG000

DAS
03
9-89

JUN 21 2017

DAS
27
9-89

140

Pick Kit

0.00

140

Packaging

Memo

0.00

Packaging

MAY 30 2017

DAS
6
9-89

DAS
28
9-89

1000
1000

1000

2

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Item ID: D350-607-511

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017 Start Qty: 6.00

6

Cust Item ID:

Required Date: 6/1/2017 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150

QC4- 100% Inspect kits for completeness

0.00

150

QC

Memo

0.18

Quality Control

JUN 2 1 2017

160

Identify as per dwg & Stock Location: _____

0.00

160

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-511

Location: **fg 128**DAS 28 27
9-89 9-89

JUN 2 1 2017

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.60

Quality Control

DAS 21
9-89

JUN 2 1 2017

DAS 21
9-89

JUN 2 1 2017

Picklist Print

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Work Order ID: 161839

161839

Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP
REV:B 13.12.30 PER RE:C ECN13-672 DD VERF:RQ IPP REV:C
14.06.09 AS PER ECN14-572 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3910-7		Manufactured	No			140	Each	24.0000	1	6		MAY 30 2017	
---------	--	--------------	----	--	--	-----	------	---------	---	---	--	-------------	--

D3910-7

Crosstube Lug

**

DAS
6
9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
----------	---------	----------

ST520	20	
-------	----	--

159716	20	
--------	----	--

ST524	4	
-------	---	--

154446	4	
--------	---	--

D3501-1		Manufactured	No			140	Each	237.0000	8	48		MAY 30 2017	
---------	--	--------------	----	--	--	-----	------	----------	---	----	--	-------------	--

D3501-1

Bushing

**

DAS
6
9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
----------	---------	----------

ST037	35	
-------	----	--

157301	35	
--------	----	--

ST038A	202	
--------	-----	--

152871	0	
--------	---	--

159311	202	
--------	-----	--

D3910-3		Manufactured	No			140	Each	0.0000	2	12		MAY 30 2017	
---------	--	--------------	----	--	--	-----	------	--------	---	----	--	-------------	--

D3910-3

Crosstube Lug

**

MAY 30 2017

DAS
6
9-89

DAS
28
9-89

JUN 20 2017

162361 x1

B154675 x2

B146084 x1

M123164 x1

JUN 15 2017

JUN 15 2017

JUN 15 2017

DAS
6
9-89

DAS
6
9-89

DAS
6
9-89

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

12-6-13

4085-3

4713-1

MS3367-5-0

DAS
27
9-89

DAS
27
9-89

DAS
27
9-89

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Work Order ID: 161839

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Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

D3910-5 Manufactured No 140 Each 25.0000

Start Qty: 6.00

Required Qty: 6.00

D3910-5

Crosstube Lug

**

MAY 30 2017

DAS 28 9-89

Location

Loc Qty

Loc Code

ST524

25

154445

5

159715

20

D3984

Manufactured No

140

f

60.0000

2

12

D3984

Rubber Extrusion, Crosstube (\$ per foot)

**

MAY 30 2017

DAS 6 28 9-89

Location

Loc Qty

Loc Code

ST413

0.5

139666

0.5

ST625

59.5

140331

59.5

D4148-041

Manufactured No

140

Each

3.0000

1

6

D4148-041

Fwd Crosstube Lug Assembly

**

MAY 30 2017

DAS 6 28 9-89

Location

Loc Qty

Loc Code

ST539

3

160702

3

D4149-041

Manufactured No

140

Each

5.0000

1

6

D4149-041

Aft Crosstube Lug Assembly

JUN 1 9 2017

MAY 30 2017

DAS 6 28 9-89

Location

Loc Qty

Loc Code

ST539

5

160703

1

161291

4

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Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

✓ D4775-041

Manufactured No

140

Each

Start Qty: 6.00
10.0000 2 12

Required Qty: 6.00

D4775-041

Strut Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

ST357

10

160077

10

X2

140

Each

36.0000

2

12

**

2X16A92

MAY 30 2017

DAS
28
9-89
DAS
6
9-89

✓ D4776-3

Manufactured No

D4776-3

Skidtube Clevis

DAS
27
9-89

Location

Loc Qty

Loc Code

ST124

36

156931

1

158633

20

160452

15

X
X1

140

Each

438.0000

20

120

**

MAY 30 2017

DAS
28
9-89
DAS
6
9-89

✓ AN4-14A

Purchased No

AN4-14A

Bolt

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

over003

200

M136554

0

M137495

100

M137544

100

ST344

233

M137371

233

MAY 30 2017

120

DAS
28
9-89
DAS
6
9-89

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Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

AN4-42A Purchased No 140 Each 72.0000

Start Qty: 6.00

Required Qty: 6.00

AN4-42A

Bolt

**

MAY 30 2017

DAS 28 9-89

Location

Loc Qty

Loc Code

ST341

72

m137371

72

AN6-13A Purchased No 140 Each 52.0000

AN6-13A

BOLT

**

MAY 30 2017

DAS 28 9-89

Location

Loc Qty

Loc Code

ST335

22

m136851

2

m137464

20

ST355

30

m137391

30

MS21042L4 Purchased No 140 Each 2,834.0000

MS21042L4

Nut

**

MAY 30 2017

DAS 28 9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

64

m135058

64

OVER007

1400

m137402

400

m137544

1000

ST303

1360

m137321

360

m137371

1000

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Parent Item: D350-607-511

D350-607-511

Parent Item Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH

Start Date: 5/24/2017

Required Date: 6/1/2017

✓ MS21042L6 Purchased No 140 Each 270.0000 2 12

Start Qty: 6.00

Required Qty: 6.00

MS21042L6

Nut

**

MAY 30 2017

DAS 28 6 9-89

DAS 27 9-89

Location	Loc Qty	Loc Code
OVER007	150	
m137361	100	
m137587	50	
ST303	100	
137459	50	
m137075	50	4
ST313	20	
m136986	20	8
	140	Each 1,727.000 40 240

**

MAY 30 2017

DAS 6 9-89 DAS 28 9-89

✓ NAS1149F0432P

Purchased No

NAS1149F0432P

WASHER

Location	Loc Qty	Loc Code
ST260a	1000	
M137412	1000	
ST262	727	
M136442	3	
M137361	724	240
	140	Each 90.0000 4 24

**

MAY 30 2017

DAS 6 9-89 DAS 28 9-89

✓ NAS1149F0663P

Purchased No

NAS1149F0663P

WASHER

Location	Loc Qty	Loc Code
ST2622	90	
M136263	90	24

DAS 27 9-89

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1					1	D4086-200	PLACARD, MAX LOAD
	1					D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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Revision: E

Date: 16.11.25

